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Descriptive Analytics
- σ Multivariate analysis, Partial Least Squares
- σ Measurement system analysis
- σ Acceptance sampling, process tolerancing
- σ Statistical process control

Predictive Analytics
- σ Statistical programming & machine learning
- σ Classification and regression trees
- σ Neural networks, boosting, random forests
- σ Monte-Carlo simulation and risk assessment

Prescriptive Analytics
- σ Design of experiments and optimization
- σ Monte Carlo simulation
- σ Discrete events simulation